

# Haft KRAFT

Transparent waterbased acrylic primer

PAINTS



Water borne transparent acrylic wall primer for internal and external use. It is applied to new suitably prepared alkaline surfaces such as plaster walls, cement boards or painted with a stable emulsion or acrylic paint.

It is almost odorless, reduces surface absorbance, enhances adhesion between surface and final product as well as increases the spreading rate and durability of the final coating.

- » Reduces the absorbance of the substrate
- » Enhances the adhesion
- » Reduces the topcoat's consumption

## TECHNICAL CHARACTERISTICS

<b>Binder Type</b>	Acrylic
<b>Specific Gravity</b> {ISO 2811} @ 25°C	0.98-1.04 Kg/L
<b>Stormer Viscosity</b> ASTM D {562-05} @ 25°C	85 KU (±10KU)
<b>pH</b>	8.5-9.5
<b>Spreading Rate</b>	30-40 m <sup>2</sup> /L*

\* Depending on the shade the application conditions and surface absorption

THINNING  
300-400%



CONSUMPTION  
30-40m<sup>2</sup>/L



TOOLS  
brush, roller  
or air-gun



DRY TO TOYCH  
1 - 3 hours



 **VOC CONTROL**



**Binding Primers A/h (W/B)**

- VOC Limit Value: 30g/L
- Maximum content of VOC of the product in its ready to use condition: 29 g/L.

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## SURFACE PREPARATION

To ensure good adhesion, the surface must be dry, clean and free of dust, grease, residues, blistered paint etc.

**On new or already applied surfaces:** apply one coat of KRAFT HAFT

**On surfaces that need filling:** use KRAFT SPACHTEL or KRAFT PUTTY or other suitable repairing material of KRAFT.

**On contaminated with mold surfaces:** Remove unstable residues, apply KRAFT MOLD BLOCKER. After 24h and before priming remove the mold

**Allow new plaster or concrete to surfaces to cure a minimum of 30 days prior to primer application.**

## APPLICATION INSTRUCTIONS

- » Before you start painting, dilute the primer by adding 300-400% by volume tap water and stir well.
- » Appropriate application tools for this product are brush, roller and spray gun.
- » Stir before reuse and during application.
- » Apply one coat of KRAFT HAFT for the best result. Then apply 2 coats of the proper topcoat.
- » Minimum recoat time is 4-6 hours.
- » The surface drying time is 1-3 hours at 25 °C and 50% relative humidity (drying times are longer in wet / cold conditions).
- » Do not apply at temperatures below 10 ° C and above 35 ° C and above 65% relative humidity.

## AFTER USE INSTRUCTIONS

- » Close the bucket undiluted to maintain in good condition for future use. Store before and after use in a cool place and away from sunlight or frost conditions.
- » Clean the tools thoroughly with water and soap.

## PACKAGING

- » Available in 0.750L, 3L, 10L.

## HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

Read label before use.

For further information please refer to the Material Safety Data Sheet

Poison Centre Telephone:

**+30 210 7793777**

## STORAGE

- » Store the product at temperatures between 5 °C to 35 °C.

**DISCLAIMER:** The above technical data, information, recommendations and guidance are based on scientific and technical knowledge, laboratory studies and long experience. However, the above information is considered to be as indicative and should be reviewed in any case in relation to each specific application conditions. Consequently, the suitability of each product in any application must be evaluated after referring to the updated Technical Data Sheet and to the website [www.kraftpaints.gr](http://www.kraftpaints.gr), as well as after contacting the technical support department, in case of necessity. Our company guarantees the quality of the product itself, whilst in any case the user/applicant is exclusively responsible for any undesirable failures after using the product.

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